

## General storage recommendations for spare parts

In order to keep the service life of your spare parts supplied by Innomotics as long as possible, we recommend that you comply with the general conditions listed below, which are in alignment to the standards:

DIN EN IEC 60721-3-1 (VDE 0468-721-3-1):2018-12; EN IEC 60721-3-1:2018

Detailed instructions on storing spare parts can be also found in the respective manufacturer's documentation.

## General recommendations for spare parts storage

- Ideal storage temperature: 5-40 degrees Celsius
- Dry storage (40-60% relative humidity)
- UV-protected storage
- Ozone-free storage (no fluorescent light sources, mercury vapor lamps, copiers, ...)
- Do not store directly on the floor, on wall surfaces, in front of heaters or other heat sources
- Dust-free storage (use dust protection)
- Do not store near chemically active substances
  The limit values are specified in DIN EN IEC 60721-3-1.
- Rust protection must not be removed (for example the oil film on untreated steel parts)
- Regularly check the condition of the stored parts and the storage conditions